



AlCrNX Coated

### Variable Index, 5-Flute, Square & Corner Radius, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AlCrNX Coated Part #
3/4	.7500	2-3/8	5	—	3/4	<a href="#">REX5275</a>
3/4	.7500	2-3/8	5	.015	3/4	<a href="#">REX5276</a>
3/4	.7500	2-3/8	5	.030	3/4	<a href="#">REX5277</a>
3/4	.7500	2-3/8	5	.060	3/4	<a href="#">REX5278</a>
3/4	.7500	2-3/8	5	.090	3/4	<a href="#">REX5279</a>
3/4	.7500	2-3/8	5	.120	3/4	<a href="#">REX5280</a>
3/4	.7500	2-3/8	6	—	3/4	<a href="#">REX5284</a>
3/4	.7500	2-3/8	6	.015	3/4	<a href="#">REX5285</a>
3/4	.7500	2-3/8	6	.030	3/4	<a href="#">REX5286</a>
3/4	.7500	2-3/8	6	.060	3/4	<a href="#">REX5287</a>
3/4	.7500	2-3/8	6	.120	3/4	<a href="#">REX5289</a>
3/4	.7500	3-1/4	6	—	3/4	<a href="#">REX5293</a>
3/4	.7500	3-1/4	6	.015	3/4	<a href="#">REX5294</a>
3/4	.7500	3-1/4	6	.030	3/4	<a href="#">REX5295</a>
3/4	.7500	3-1/4	6	.060	3/4	<a href="#">REX5296</a>
3/4	.7500	3-1/4	6	.120	3/4	<a href="#">REX5298</a>
3/4	.7500	4-1/8	7	—	3/4	<a href="#">REX5302</a>
3/4	.7500	4-1/8	7	.015	3/4	<a href="#">REX5303</a>
3/4	.7500	4-1/8	7	.030	3/4	<a href="#">REX5304</a>
3/4	.7500	4-1/8	7	.060	3/4	<a href="#">REX5305</a>
3/4	.7500	4-1/8	7	.120	3/4	<a href="#">REX5307</a>
1	1.0000	1-3/4	4	—	1	<a href="#">REX5311</a>
1	1.0000	1-3/4	4	.015	1	<a href="#">REX5312</a>
1	1.0000	1-3/4	4	.030	1	<a href="#">REX5313</a>
1	1.0000	1-3/4	4	.060	1	<a href="#">REX5314</a>
1	1.0000	1-3/4	4	.090	1	<a href="#">REX5315</a>
1	1.0000	1-3/4	4	.120	1	<a href="#">REX5316</a>
1	1.0000	2-5/8	5	—	1	<a href="#">REX5321</a>
1	1.0000	2-5/8	5	.015	1	<a href="#">REX5322</a>
1	1.0000	2-5/8	5	.030	1	<a href="#">REX5323</a>
1	1.0000	2-5/8	5	.060	1	<a href="#">REX5324</a>
1	1.0000	2-5/8	5	.090	1	<a href="#">REX5325</a>
1	1.0000	2-5/8	5	.120	1	<a href="#">REX5326</a>
1	1.0000	3-1/4	6	—	1	<a href="#">REX5331</a>
1	1.0000	3-1/4	6	.015	1	<a href="#">REX5332</a>
1	1.0000	3-1/4	6	.030	1	<a href="#">REX5333</a>
1	1.0000	3-1/4	6	.060	1	<a href="#">REX5334</a>
1	1.0000	3-1/4	6	.120	1	<a href="#">REX5336</a>
1	1.0000	3-1/4	6	.250	1	<a href="#">REX5339</a>

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see [page 200](#).



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Tool application data [pages 208-212](#).